

SOUTH PRODUCTION NOTES

November 4, 2014
Afternoon Shift

BASF EMPLOYEES
27 Last Recordable
493 Last Lost Time

#1 MED / AI-4190:

Follow clean up sheet. We do have a pallet of 50 lb. bags of silica that will need to be repacked before this run. The rest of the silica is in supersacks.

Midnight shift: Cleaning the dryer and working on the pulva take off bar change over late in the shift.

Day shift: Auger installed, see clean-up list for MED and RC. MED part of line needs done first...follow in order.

Afternoon shift:

#1 RC / Clean for SI-1624:

On hold. Calibration was performed on Tuesday.

Midnight Shift:

Day shift: See clean-up list for MED and RC. RC will need sand run through from hopper to Calciner discharge.

Afternoon shift:

#2 MED line / Cu-0860:

Need the one paddle fixed. Now would be a good time to fix it.

Midnight shift: Auger and barrel retrieved and installed.

Day Shift: Paddle being worked on this afternoon, but gearbox oil may or may not be refilled to run. Willie will advise B shift CRT and Mike Vanderbosch later this afternoon.

Afternoon Shift:

#2 RC/ Cu 0860:

Hold until more material made

Midnight shift: Bag 24 from lot 162 was fed. Still holding the bag from lot 154 until we know what temperature to feed it at.

Day Shift: Will be running 3 batches, then feed calciner at lowered temps (bring calciner down to 200 degrees before feeding).

Afternoon Shift:

Exhaust to F1

#3 MED line / Clean for D-1708 Base:

Clean up instructions in clipboard organizer in the CRT room.

Midnight shift: Barrel was retrieved from maintenance and installed.

Day Shift: Auger was to be installed day shift. Need to finish if not done (was waiting for auger key).

Afternoon Shift:

#3 RC / D-1795:

Continue on. Keep feed rate @ 625 Lbs/Hr. Current syntron settings are at 1.5 "on", 4.5 "off", and 10% vibration.

After Rescreens contact engineer for calciner temps to re-fire 2 bags on 2nd floor Lot56 #1 & 2. And calcine additional 1795 batch to be made.

Midnight shift: Continued the rescreens.

Day shift: Continue, rescreens about completed. When last batch is finally made in pfudler, we will bring temps back up to normal running temperature and feed the last batch....we will at that time also feed two bags brought back up for feeding (underfired)...lot 56 bags 1 and 2.

Afternoon Shift:

Exhaust to CTO

#4 RC / Clean for D-5253:

Close to finishing clean up.

Midnight Shift: Calciner cleaning completed and the calciner is lit and coming up to temperature.

Day Shift: Began feeding this morning

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Continue. Vac-u-max was repositioned and restarted. It has been running pretty well.

Midnight Shift: Continued.

Day shift: Continue

Afternoon shift:

Exhaust to 5A DC

6 Tank /D-5253

Keep tank in recycle.

Midnight Shift: Still pumping slowly. Possible partial line pluggage as the pump was just recently replaced. Make sure tank is kept in recycle.

Day Shift: Pump scheduled to be changed out this morning. Was done but called maintenance back to check pump (may not be OK, was leaking a bit).

Pump not fixed yet...

Afternoon shift:

New Pfaudler / D 5253

Making batches. Consult with Justin.

Midnight shift: Continued on. Solution from tank 6 is transferring slowly.

Possible partial line pluggage as this pump was replaced recently.

Day shift: Will continue this morning when buggies are emptied (several square buggies remaining). 6 tank pump changed out but needs to be looked at...does not look or sound correct . Maintenance notified middle day shift.

Afternoon Shift:

7 Tank AMT

Balance of tank was transferred to tote. Will make up a solution batch for one more impregnation...Grodecki will provide details and instructions. Need to get AMT weight to Grodecki for batch instructions. –Need cleaning instructions–

Midnight Shift:

Day Shift: Balance of tank was transferred to toe. Will make up a solution batch for one more impregnation...Grodecki will provide details and instructions.

Afternoon shift:

Old Pfaudler / Not finished D-1795 – 1 more batch:

Not finished yet, on hold for raws (1794 base) to come in 10-4-14. Will make one more batch and dry in Pfaudler then feed to calciner to complete order.

Midnight Shift: Hold.

Day Shift: on Hold for material

Afternoon shift:

National Dryer: D-5253

Continue. Use blue totes to empty pfaudler, and ONLY use one buggy for feeding the National Dryer. Set aside HC-11 buggies for power washing.

Midnight Shift: Continuing to feed batches.

Day shift: Continue

Afternoon Shift:

PK Blender/Al Na Selexorb:

Make sure to only use the CBV-100 raw material(Watch your article #'s). Need 54 batches as of Wednesday morning 10/29/14. Maintenance performed sheave change and dps are much better/in range. Do not blow down the dust collector. Do not make batches if the DP on the dust collector is not in range. Be sure to clean the dust collector clean out ports.

Midnight Shift: Continued.

Day shift: As manpower permits

Afternoon shift:

Abbe Blender / 5206 Done

Done for a while.

Midnight shift: No activity

Day shift: Hold (clean up area), remove Hf signs and secure area

Afternoon Shift:

#6 RC / D-5206

Continue on following the clean up sheet.

Midnight shift: Clean up sheet started.

Day Shift: No activity

Afternoon shift:

Exhaust to Sly Scrubber

Tower 3/ Cu-0860:

Loaded and waiting for sheave change.

Midnight Shift: Tower loaded and on hold.

Day shift: Sheave change completed...running

Afternoon shift:

Tower 6 / DPT 101:

Continue.

Midnight Shift: Loaded and running. Another day or so.

Day shift: Continue

Afternoon shift:

North Screener / Cu 0860:

Continue to run.

Midnight shift: Down...No alcohol.

Day shift: No alcohol, more supposed to deliver on Wednesday afternoon per Mike Pence

Afternoon shift:

South Screener /E 474:

Continue to run.

Midnight shift: Continued.

Day shift: Continue, 2 and a partial remaining. Then switch to DPT 101

Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Only running on day shift for now.

Midnight shift: Hopper emptied.

Day Shift: Little activity...operator departed early

Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32:

Midnight shift: Machine being cleaned.

Day shift: Little activity...operator departed early

Afternoon shift:

TK #2 / V 2045 done:

Bringing up temps.

Midnight shift: Continued loading.

Day Shift: Continue

Afternoon shift:

TK #4 / Cu 0540:

Temps down.

Midnight shift: Kiln shut off.

Day Shift: Down

Afternoon shift:

Harrop Kiln / AI-4190:

Continue to load and unload and assist screener operator. Using lot 270.

Midnight shift: Continued

Day Shift: Continue

Afternoon shift:

Building 27 Belt Filter / Cu 6081:

Note: use 120 bags instead of 116. Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.

Midnight shift: No activity.

Day shift: Running day shift only for several days.

Afternoon Shift:

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3RC/CTO
- 2) West Pfaudler/#4RC
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) #5 RC
- 7) #2 Line/#2RC
- 8) South PK
- 9) Horne Tabletting
- 10) South Precip
- 11) Abbe/#6RC
- 12) Warehouse - Touch up paint on Cu-0860 ERL green drums

HI Priority clean ups:

1. #1 line change over to Si 1624
2. #3 line clean up and change over
3. Old Pfaudler/#6 change over(this week).